- 2) The reor holes are 1" from the 1/4" inset cut, and the ten top front holes 10" from the inset cut and the bottom front seven holes 17" from the cut as shown (Fig. 4). Mark the location of shelf supports M and L. 1. The cut as the top of the bottom from the location of shelf supports M and L. 1. The cut the top of the bottom from 1 and the location from the location of the location from 1.
- Edge tage the top of the bottom piece J. and the top of the top piece J. (Illustration 2). Drill four 1/8" pilot holes in each piece L. and countersink with a 1/4" bit. These holes are to be used later to screw the pieces in B. Lay the L pieces on the underside of pieces C, with the pre-drilled holes in L running parallel to K. Pre-drill the L. pieces using a 1/6" bit, and give and noil to pieces C with 1 1/4" finishing noils. Pre-drill each M with three 1/8 holes, countersink and repeat the above procedure for the EkM shelf assembly, pre-drilling, glueing and noiling with "1/4" nails. Pre-drill gole and noil on the pieces K with 11/4" finishing noils. Give and noil on the pieces H and J to the EKM steembles with 11/4" finishing noils. The top edges of J and H flush with the top of C. Give and noil on the upper piece j to the EKM assembly in the same manner, however the top edge of J should be flush with the top edge of K. Assemble the adjustable shelves CD and GF by glueing and noiling through pieces G with six 1 1/4" finishing noils.

(279)

18" (457) 12" (305)

PLAN

(610) 1/4"(6)

1/4"(6)

(305)

3/4" (19)

- 4) We recommend you acquire a helper for this step. Ploce the two pieces B on their front edges, 31" agort and have your helper hold them. Run a bead of glue along the 1/4" grooves and place in piece A. Nail through A into B with 3/4" finishing nails. Carefully turn the assembly over, glue and place in the upper shell assembly EJKM and screw to B with 1 1/4" #8 flothead screws through the holes you previously drilled. Repeat for the CHLK assembly and the CJKL assembly by glueing and screwing to B with 1 1/4" #8 flothead screws. Wipe off the excess glue, stand the unit up, ensure it is square, and let the glue day overnight.
- Edge tope B (Illustration 3). Sand and stain or varnish project, or oil. Attach glides or levelers to the bottom corners. When you have inserted your stereo equipment, you will want to drill some holes in piece A to allow you to attach your wiring.

5

## STO

Table saw Hammer

drill 1/8", and 1/4" drill bits

Putty knife Tape measure

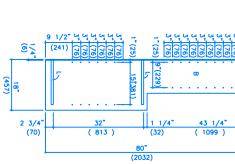
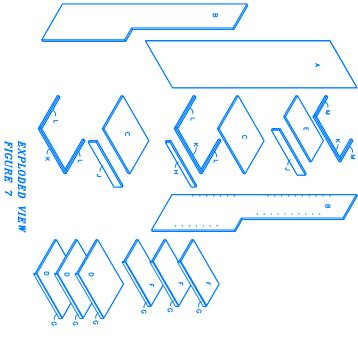




FIGURE 5



EDGE TAPE
ILLUSTRATION 2

